

SUMMER ALERT

ALWAYS store RJSC primers and coatings in temperature-controlled environments. NEVER leave products in vehicles without air-conditioning when temperature is above 80°F.

*** For STONELOK™ "2K" ACCELERATED in SUMMER
(XTRA Low Gloss or Low Gloss) -- SEE SEPARATE
STONELOK "2K" ACCELERATED SUMMER INSTRUCTIONS

*** For Non-Accelerated "2K" and for 200-Series™...

"LABEL" INDUCTION TIMES and POT LIFE of StoneLok™ "2K" and 200-Series™ Epoxy Primer are for product & air temperatures of 65°F. - 85°F.

Therefore, if product has been shipped in hot weather, OR stored in a hot space, OR if the air temperature is above 85°, both Part "A" and PART "B" bottles MUST BE COOLED BEFORE MIXING.

[To cool, place closed bottles in buckets of cool/cold tap water (not ice) and shake every few minutes to be sure all the liquid is cooled down, not just the liquid on the side of the bottle.]

To determine whether product is cool, simply open the top and test with your finger. If the product feels warmer than luke-warm, continue cooling. Replace water as needed.

For every 10° above 85° (liquid temperature), induction times and pot life are shortened by 50%. If the product is above 85°, and you induct for standard 30 minutes, solid clumps will form in the mix shortly thereafter. So product MUST be cooled.

"LABEL" CURE TIMES of StoneLok "2K" and 200-Series Epoxy Primer are also for product & air temperatures of 65°F. - 85°F., humidity of less than 60% and GOOD AIR CIRCULATION.

If there is no air-conditioning, or if the air will be turned off during the initial 12 hours of cure [typical for most malls], a pocket of moisture will form directly over the "2K" film, preventing water evaporation and normal cure. A slow cure and also higher gloss will result.

Therefore, for normal cure, you MUST use box fans.

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For exterior application during hot weather, it is advisable to APPLY PRODUCT AFTER SUNSET when substrate is beginning to cool. (Cooling substrates “inhale” and thus pull product “in”.)

It is not advisable to APPLY at/just BEFORE SUNRISE because of possible dew formation on the surface that could interfere with curing and bonding of the primer/coating. Also, as substrates warm, they will exhale, which could cause imperfections in the film.

CAUTION MUST BE USED WITH PAPER and MASONITE COVER of StoneLok™ "2K"-sealed floors, ***especially in summer months and in high-humidity environments.*** Therefore, *if it is necessary to cover after 12 hours for ongoing construction, especially if cooled air will not be continuous, if there is potential for humidity build-up or turn-off of air or if there has been significant rinsing of the substrate before application of RJSC products, uncover and recover for at least three consecutive nights to allow final cure to take place.*

Please also refer to instructions on Part "A" labels which state: *"Product, substrate and site temperature when mixing with catalyst, during application and during cure must be 65°F. - 85°F. for normal cure."*

Note: ACCELERATED product is more sensitive to excessive heat than standard product during both induction and cure.

SUBJECT to RJSC MSDS' and LIMITED WARRANTY.

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